





-  Welding unit with inverter technology piloted by microprocessor.
-  The arc dynamic of the product is unique and revolutionary on the market.
-  Can be used with all types of electrodes: rutile, stainless steel, cast iron in direct current.
-  Very handy, thanks to its small weight (2.5 kg), its highly reduced volume and its very low consumption (plug 10A with AM fuse)



MMA

- ✓ **Immediate start** thanks to its very high no-load voltage.
- ✓ Constant welding **power**.
- ✓ **Very smooth melting** due to the direct current.
- ✓ **Insensitive to supply current fluctuations** or to the arc length.
- ✓ **Very good penetration** and perfect arc stability.

80
A



5 mm max



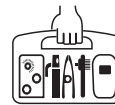
1.6-2.5





Delivered in cardbox with (ref. 029958) :

- Earth cable (1.6m / \varnothing 10mm²)
- Electrode holder (1.6m / \varnothing 10mm²)














Delivered in suitcase with (ref. 029941) :

- Earth cable (1.6m / \varnothing 10mm²)
- Electrode holder (1.6m / \varnothing 10mm²)
- Hand mask
- Chipping hammer

ASSETS

- HOT START** : Increased power at start.
- ANTI STICKING** : Prevents the electrode sticking.
- ARC FORCE** : Instantaneous increase of the current in difficult welding situation.

50/60hz	+AM+	I ₂ MMA	   MINI 20"					EN60974-1 (40°C)		U ₀	 mm ²	 cm/kg	 Protected & compatible POWER GENERATOR (+/- 15%)
			 1h	 	 	 	 	I _A (60%)	X% (I ₂ max)				
230V	10A	10 - 80A	62	50	20	-	-	31A	80A 6%	85V	10/25	10x14x23 / 2.5	3 kW 3.7 kVA