





-  Welding unit with inverter technology piloted by microprocessor.
-  The arc dynamic of the product is unique and revolutionary in the market.
-  Able to weld all types of electrodes; rutile, basic, stainless steel, cast iron in direct current.
-  Handy thanks to its low weight (2,9 kg), small dimensions and low power consumption.



MMA

- ✓ **Immediate start** thanks to the high no-load voltage.
- ✓ Constant welding **power**.
- ✓ **Very smooth melting** thanks to the direct current.
- ✓ **Insensitive to current fluctuations** or arc length.
- ✓ **Very good penetration** and perfect stability of the arc.

130
A

8 mm
max

1.6 3.2

INCLUDED

- Delivered in plastic box with :
- Earth cable (1.6m / \varnothing 16mm²)
 - Electrode holder (2m / \varnothing 16mm²)

ASSETS

HOT START : Increased power at start.

ANTI STICKING : Prevents the electrode sticking.

ARC FORCE : Instantaneous increase of the current in difficult welding situation.



PROTECTED WHEN WORKING ON GENERATOR SETS AND AGAINST SUPPLY VOLTAGE VARIATIONS (+/-15%).

50/60hz	+AM+	I ₂ MMA	1h					EN60974-1 (40°C)		U ₀	mm ²	cm/kg	Protected & compatible POWER GENERATOR (+/-15%)
			\varnothing 1,6	\varnothing 2,0	\varnothing 2,5	\varnothing 3,2	\varnothing 4,0	I _A (60%)	X% (I ₂ max)				
230V	13A	10 - 130A	62	50	47	24	-	45A	130A 5%	80V	10/25	10x17x25 / 2.9	4 kW 5 kVA